« EMR and Delivery E-bike »

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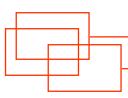












- Context -

- Kargo Bike (kargo.bike) is a small regional company:
 - > Ensures the daily collection of mail and parcels,
 - ➤ Promotes sustainable mobility solutions: fleet of cycles adapted cycles trailers



- Up to now
 - ➤ Some Cycles are electrically assisted
 - ➤ All trailers are "home made" and "passives"

- Aim of the study -

- This company wishes to transport heavier loads (up to 300kg payload). Pre-study has been launched to:
 - ➤ Identify a mechanical design for an electrically powered trailer,
 - ➤ Identify constraints for sizing the power train, and size the batteries
 - ➤ Identify means to control this trailer
- Main specifications :
 - The only link between the trailer and the cycle is a mechanical link, having the only function to guide the trailer
 - > The trailer is fully autonomous for its traction (and brake operation)
 - No control signal is exchanged between the cycle and the trailer
 - > Effortless and unobstructive for cyclists.

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2 EMR of an Electric Assisted Trailer

3 Simulation Results

« EMR of a cycle »

- Assumptions -

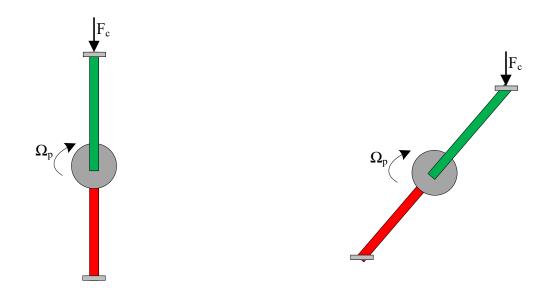
- Damping systems are not considered
- Cyclist is supposed to be a rigid mass (!), always sited.
- No modification of mass repartition during acceleration or braking.
- Inertias of all rotating masses are neglected (but it is a cycle)
- No friction losses in the pedalboard, wheel axes or in the transmission
- Contact wheel/ground without loss (no slip phenomena)
- No pedal binding



Cyclist

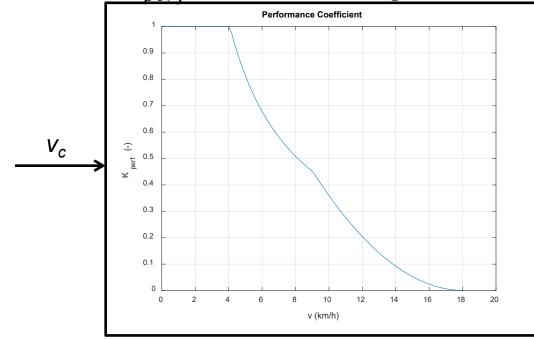
- Pedals (1)
- Pedal axis (2)
- Transmission/Reduction (Pedal axis, gear wheels and chain) (3)
- Free wheeling system on rear wheel (4)
- Brakes on the rear and front wheels (5)
- Frame of bike, saddle and handlebars

- For a cyclist, who does not want to force to much, assumption will be made that the maximum weight applied on the descending pedal will be defined between 50% and 75% of its own weight.
- There is no pedal binding: no force applied on the ascending pedal.
- The force on the pedals is always vertically applied



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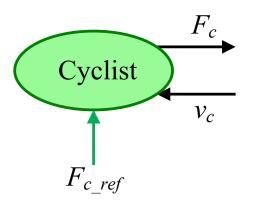
- Model and representation of a cyclist
 - Movement of the foot are such as it is circular
 - Defined by its peripheral velocity v_c
 - Introducing K_{perf} , coefficient of perfomance:
 - $K_{perf} = 1$: the cyclist can apply the force he wants (!)
 - $K_{perf} < 1$: limitation of performances at high peripheral velocity.



$$F_c = K_{perf}.F_{c_ref}$$

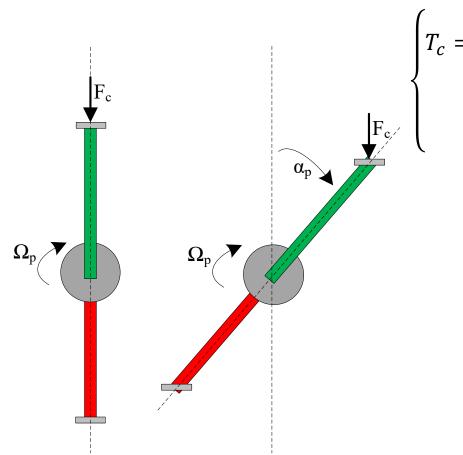
→ K_{perf}

- With F_{c_ref} the force the cyclist wishes to apply
- F_{c_ref} is limited to 0.75.M.g

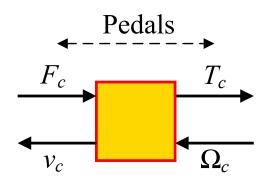


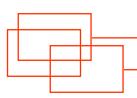
- Cyclist -

- Model and representation of the pedals
 - Radius R_p , convert the force F_c from the cyclist to the torque T_c applied to the pedal axis.



$$\begin{cases} T_c = R_p. F_c. |sin(\alpha_p)| & with \ \alpha_c = \int \Omega_c. dt \\ \\ \Omega_c = \frac{1}{R_p}. v_c \end{cases}$$





- Transmission réduction -

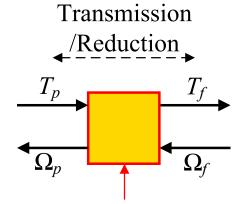
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• The cyclist can use 10 speeds, defined by the conversion ratio K_{vit} :

	K _{vit}	36/18	34/18	30/18	28/18	25/18	22/18	20/18	17/18	14/18	11/18
- 1	VIT	0 0. 1 0				- 0 0					

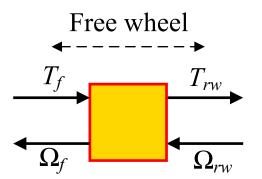
• The torque applied on the rear wheel free-wheeling system, and the angular velocity are defined by:

$$\begin{cases} T_f = K_{vit}.T_p \\ \Omega_p = K_{vit}.\Omega_f \end{cases}$$



- This mechanism forbids the cyclist to apply negative torque on the rear wheel
- This mechanism allows the cyclist to stop pushing the pedals even if the cycle velocity is positive
 - The torque applied on the rear wheel free-wheeling system will be transmitted to the rear wheel on the only condition it is positive.

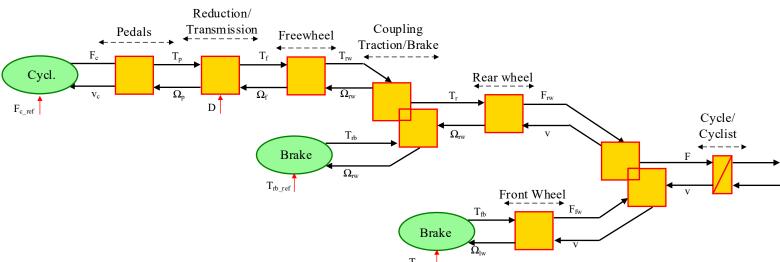
$$\begin{cases} T_{rw} = T_f \\ \Omega_{rw} = \Omega_f \end{cases} if \quad T_f > 0 \qquad \begin{cases} T_{rw} = 0 \\ \Omega_f = 0 \end{cases} if \quad T_f \le 0$$



- Cycle EMR -

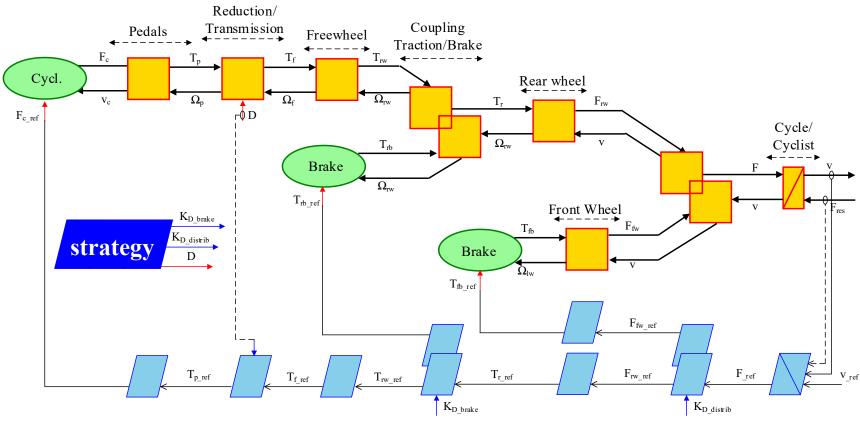


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- from EMR to IBC -

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Inverse based control:

- identified following strictly rules
- Emulates quite close the behaviour of a normal cyclist

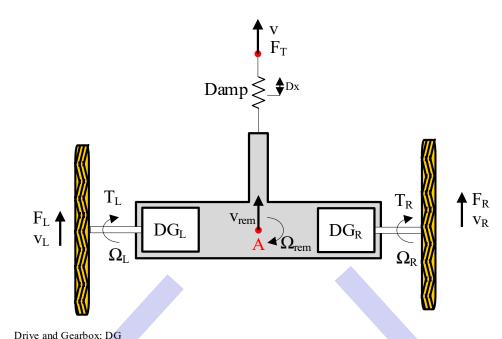
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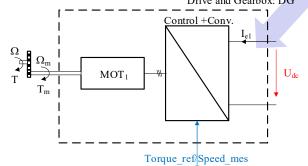
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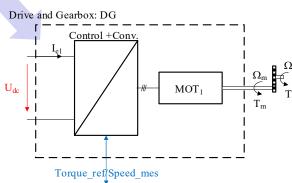
- Structural representation for modelling -

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- Trailer powered by two independent wheels
- Drives are not sized yet, considered as torque sources
- Geometry defined just for allowing forces balance
- A Damper is used as mechanical interface between the cycle and the trailer
- The Damper includes a sensor that provides information on its elongation Dx

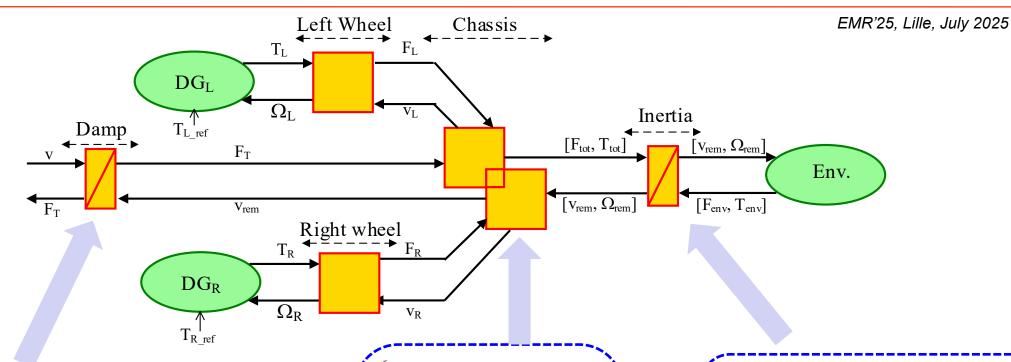






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- EMR of Trailer -



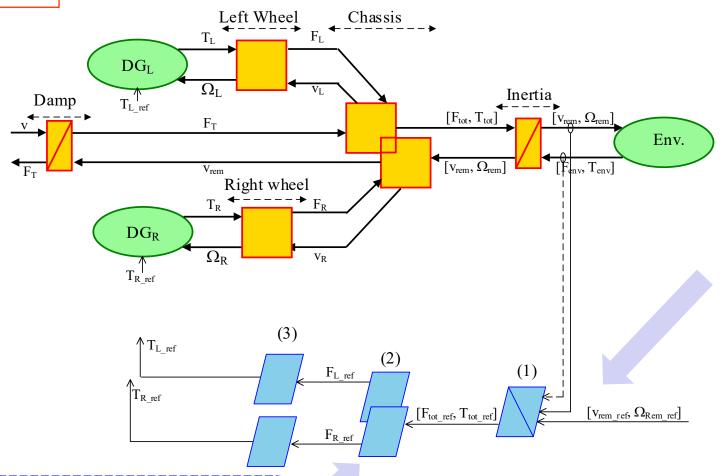
$$F_T = d.\frac{dDx}{dt} + K.Dx$$
 with
$$\frac{dDx}{dt} = v - v_{rem}$$

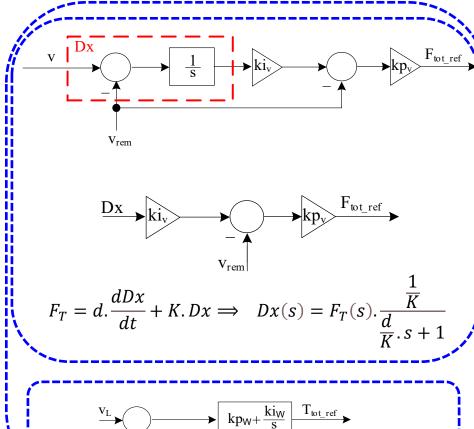
$$\begin{cases} F_{tot} = F_T + F_L + F_R \\ T_{tot} = \frac{L}{2}(F_R - F_L) \end{cases}$$

$$\begin{cases} v_L = v_{rem} - \Omega_{rem} \cdot \frac{L}{2} \\ v_R = v_{rem} + \Omega_{rem} \cdot \frac{L}{2} \end{cases}$$

$$\begin{cases} v_{rem} = \frac{1}{M_{rem}} \int (F_{tot} - F_{env}) \cdot dt \\ \Omega_{rem} = \frac{1}{J_{rem}} \int (T_{tot} - T_{env}) \cdot dt \end{cases}$$

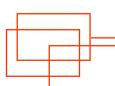
- From EMR to IBC -





$$\begin{cases} F_{R_ref} = \frac{1}{2}.F_{tot_ref} - \frac{L}{2}.T_{tot_ref} \\ F_{L_ref} = \frac{1}{2}.F_{tot_ref} + \frac{L}{2}.T_{tot_ref} \end{cases}$$

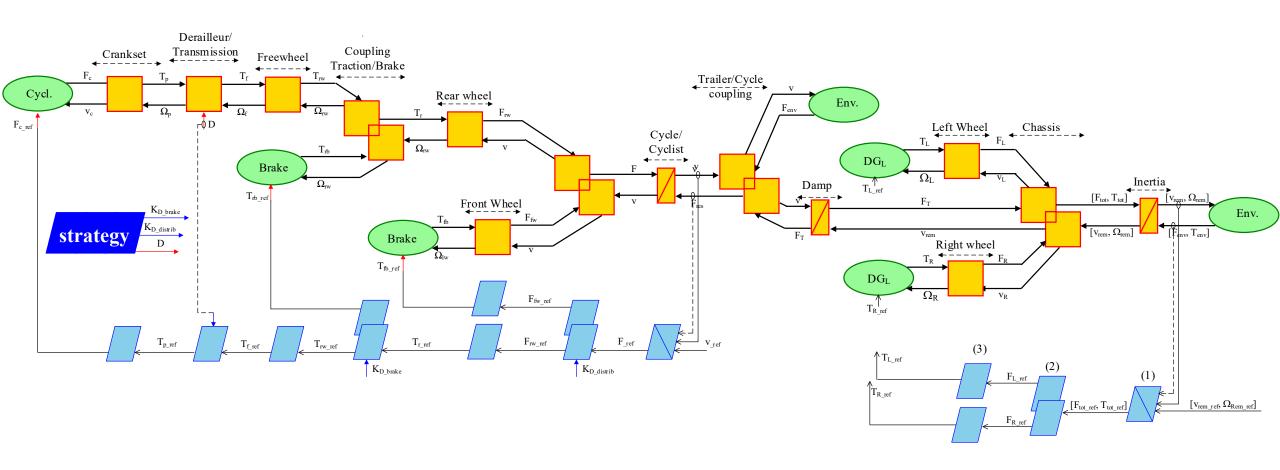
« Simulation Results »



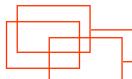
- EMR and IBC of a bike with an electrically assisted Trailer-

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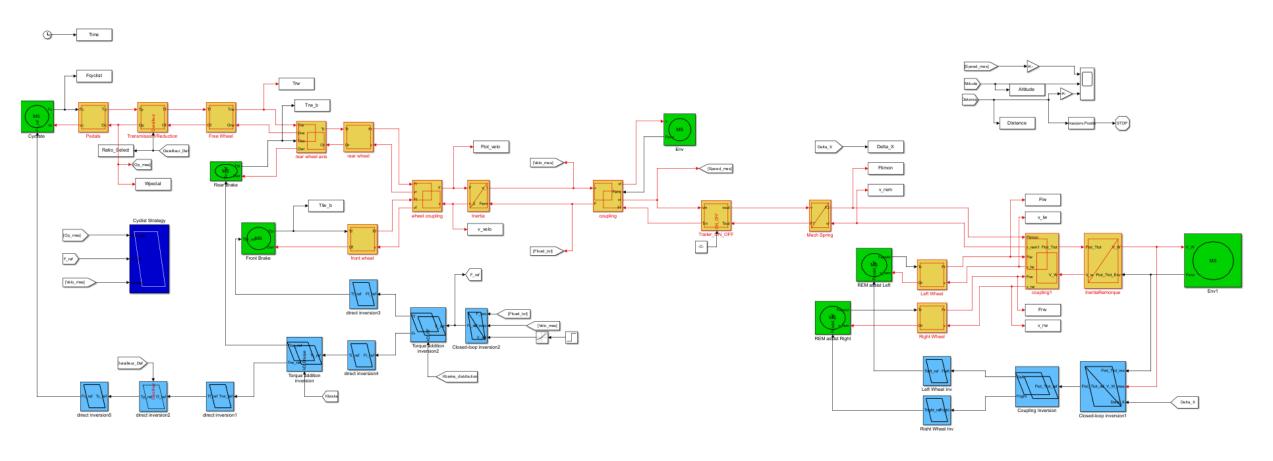


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- Implementation for simulation -

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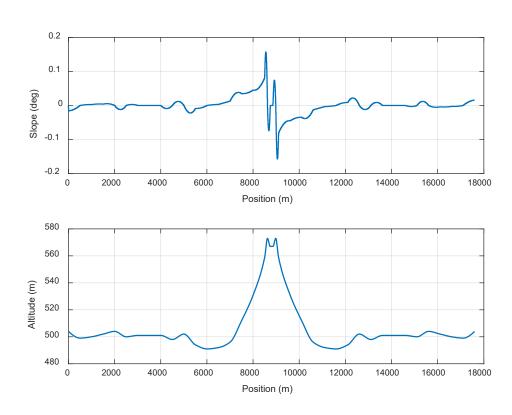


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- Some Results -



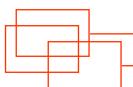




Main conditions:

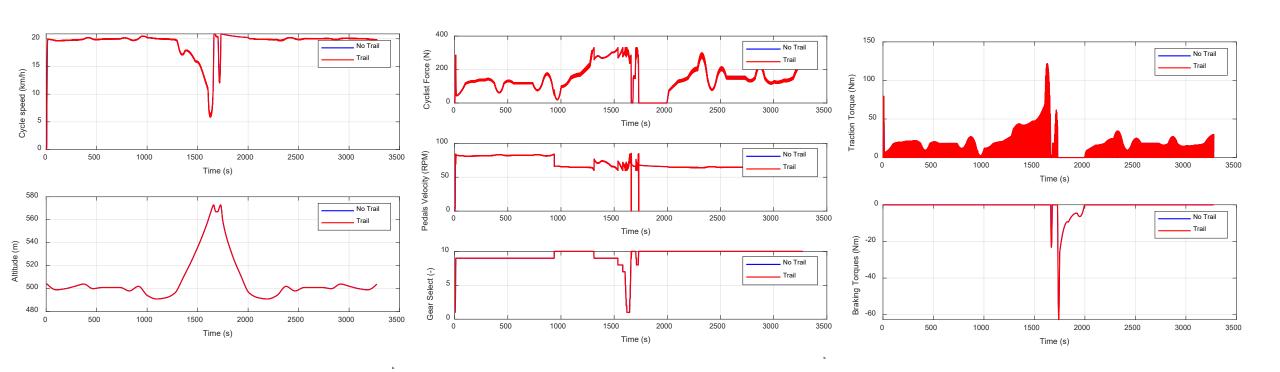
- whished speed for the cyclist (65kg): 20km/h
- Trailer mass (with load): 400kg

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- Some Results for the cycle -

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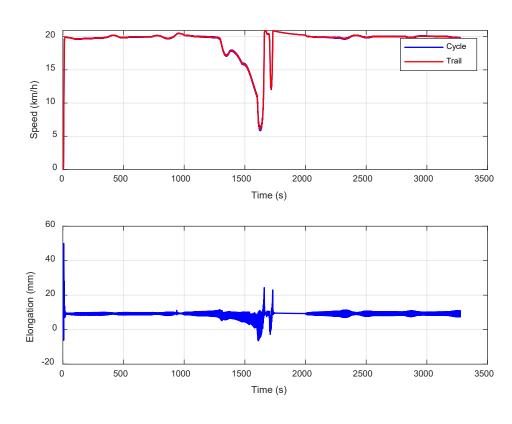


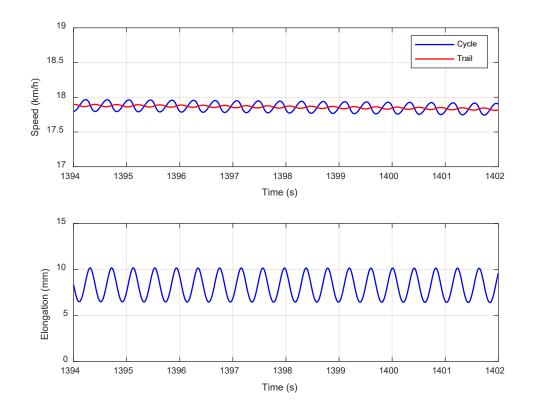
With or without trailer:

- No changes for the effort on the cyclist
- No significant additional constraints on the cycle

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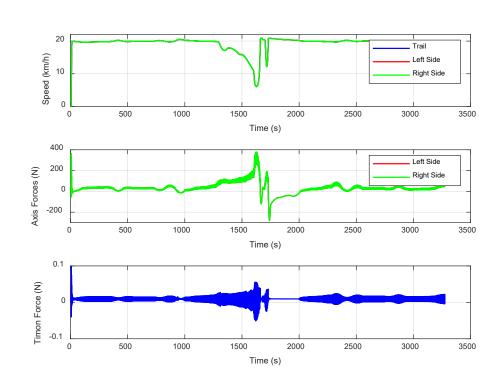


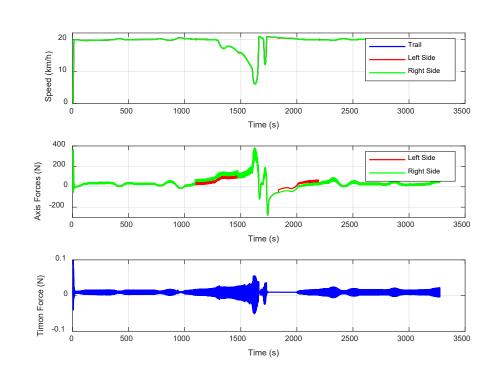




- Elongation of the damper stays below the limits
- Damper plays its role of low pass filter

- Balance on forces -





- All forces to move the trailer are coming from the traction system
- Force for the drawbar in negligible
- Differential speed controller plays its role: trailer goes forward even if some resistive forces are non symmetrical on the wheels.

« Conclusion »

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- ❖ EMR and IBC for a bike and an electrically powered trailer have been proposed
- ❖ Control of the trailer does not require any other information than some small solicitations of its drawbar
- ❖ Control allows also to determine sizing criteria for the Damper required for coupling the trailer with a cycle

❖ EMR methodology is not only efficient for defining the control of a system: it is also an efficient tool for system design.